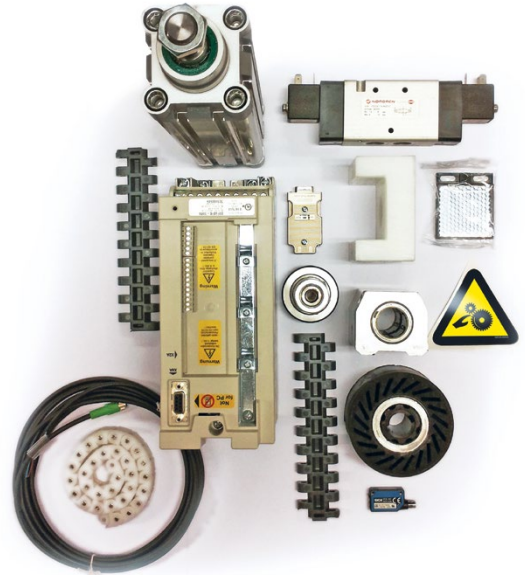


Recommended Spare Parts Kits

To ensure optimal availability of your machine and prevent inconvenient and unnecessary downtime we recommend you keeping the most recommended spare parts on stock. Based on your specific machine configuration we have defined three spare parts kits choices (A, B or C). This in order to manage your downtime risk by choosing the optimum level of parts inventory within your budget. Our detailed parts kits make it easy to source and secure the genuine Alliance parts you may need before you require them.



Our Spare Parts Kits



Basic Parts Kit (A) contain the bare minimum of recommended spares. This kit includes the most common wear items to conduct simple on-site repairs and preventive routine maintenance. Examples; LED lights, encoder, lift guide, photo eyes, joy stick, inductive sensors.



Intermediate Parts Kit (B) include all the parts in the Basic Parts Kit plus additional parts that we highly recommend based on engineering considerations and historical usage data. These kits provide a higher level of operational security and would be recommend for the 24/7 operation or plants that can only afford to be down for the shortest possible periods. Examples: frequency drive, pneumatic valves, lift belt, safety relays.



Comprehensive Parts Kit (C) bring the highest level of operational security and include all of the parts in both the Basic and Intermediate Parts Kits plus many parts that one would stock for the highest level of security. These kits are recommended for those customers that have multiple "same" machines and are located in remote areas. Examples; cylinders, PLC parts, touch panel, mechanical wear parts.