

Maintenance and Service



Maintenance Home Screen

- ▶ Password protected screen provides access to the calibration and input/output screens

Lift Chain Stretch Compensation

- ▶ Adapts to chain stretch up to 1 inch, increasing time between chain adjustments
- ▶ Reduced down time

Simplified Machine Installation

- ▶ Faster commissioning time

On-line Diagnostics

- ▶ More information allows faster and more accurate operator response
- ▶ Information is available at the machine

Readily Available Parts

- ▶ Easy part orders
- ▶ Orders accepted 24 / 7

Easy Access

- ▶ Design allows easy servicing of components

Plug and Play Cabling

- ▶ Shorter electrical cable runs
- ▶ Reduced reliance on specialized skills for maintenance



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Block Push Bottom Feeder



Alliance's proven prefeeder design plus a full range of new, state-of-the-art features.



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We
keep things
moving

The FeedMAX design offers many benefits including: improved performance, increased productivity, safety enhancements, ease of operation and simple maintenance.

Increased Productivity

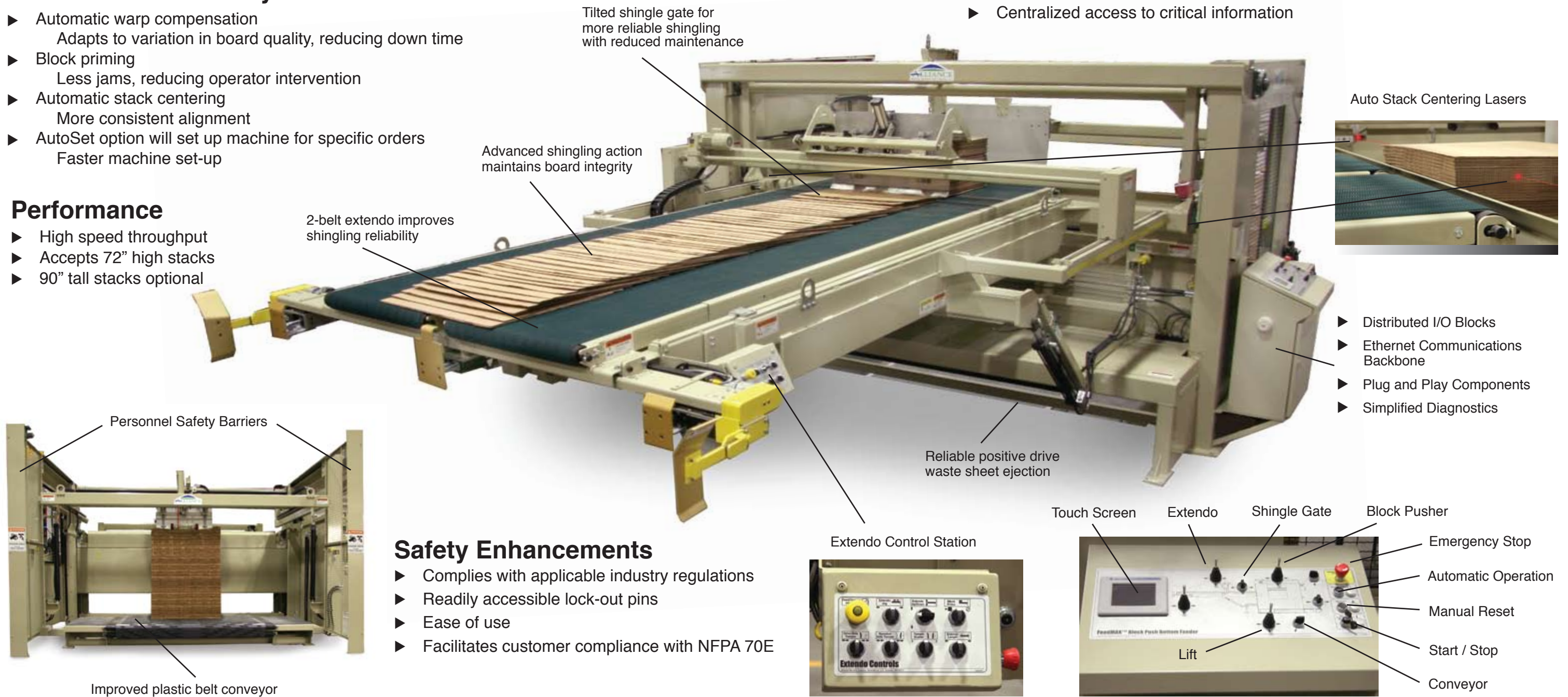
- ▶ Automatic warp compensation
Adapts to variation in board quality, reducing down time
- ▶ Block priming
Less jams, reducing operator intervention
- ▶ Automatic stack centering
More consistent alignment
- ▶ AutoSet option will set up machine for specific orders
Faster machine set-up

Performance

- ▶ High speed throughput
- ▶ Accepts 72" high stacks
- ▶ 90" tall stacks optional

Ease of Operation

- ▶ Intuitive operator station is easy to learn and operate
- ▶ Color touch screen graphics represent actual machine control locations
- ▶ On-line diagnostics provide more information for accurate operator response
- ▶ Centralized access to critical information



Safety Enhancements

- ▶ Complies with applicable industry regulations
- ▶ Readily accessible lock-out pins
- ▶ Ease of use
- ▶ Facilitates customer compliance with NFPA 70E